

# Instructions for replacing the Pump Belt & Brush Belt

**⚠ WARNING:** To reduce the risk of electric shock, unplug unit from outlet before servicing or cleaning. To unplug, grasp the plug, not the cord.



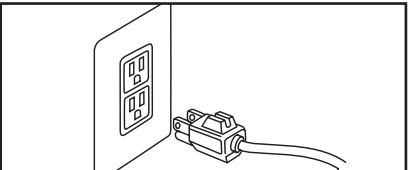
For information about your Deep Cleaner or installation of this part, please call:

**BISSELL Consumer Services**

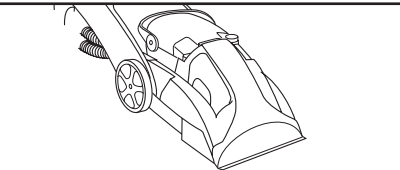
**1-800-237-7691**

Monday - Friday 8 am — 10 pm ET  
Saturday 9 am — 8 pm ET

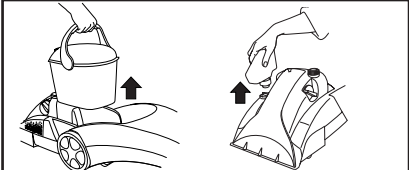
You will need both a Phillips head  & Flat head  screwdriver.

**1** 

Turn the machine OFF and unplug from wall outlet.

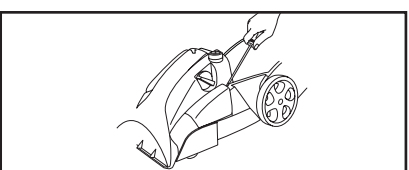
**2** 

Step on the release pedal and recline the handle down onto the floor.

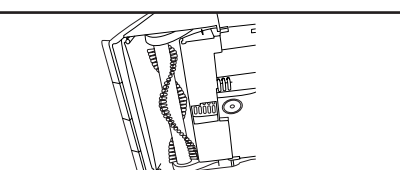
**3** 

Remove the Tank-in-Tank™ and \*SmartMix® tank and set aside.

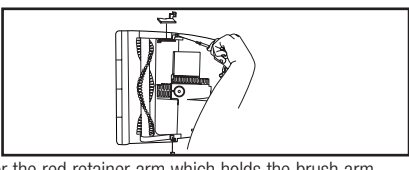
\*Available on select models.

**4** 

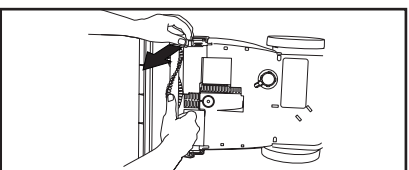
Remove Belt Access Door located near the Floor Cleaning/ Tools switch by inserting a flat head screwdriver into the slot nearest to the handle and gently prying the access door off.

**5** 

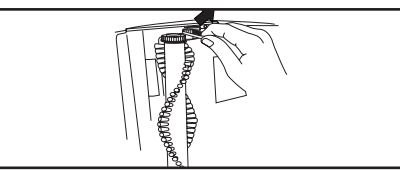
Turn the machine onto its side so the belt access area is facing upward.

**6** 

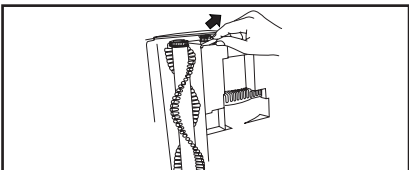
Look for the red retainer arm which holds the brush arm and "toothed" brush belt in place. Using a Phillips head screwdriver, remove the screw that holds the red retainer arm in place. Set screw and retainer arm aside.

**7** 

Remove the black brush arm that holds the brush in place. Set the black brush arm aside.

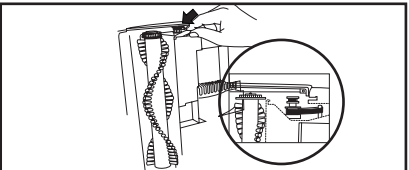
**8** 

Remove the "toothed" brush belt from the brush then from the pump pulley. Set the "toothed" brush belt and brush aside, or if brush belt is broken, see step 11 below for installing replacement belt.

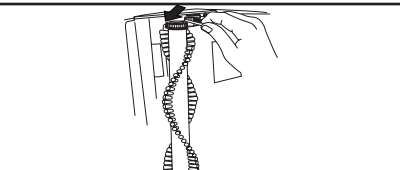
**9** 

Locate and remove the broken pump belt.

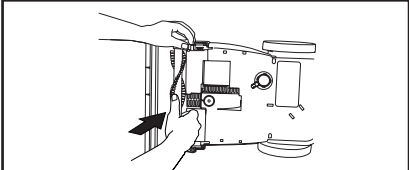
## Replacing Pump belt

**10** 

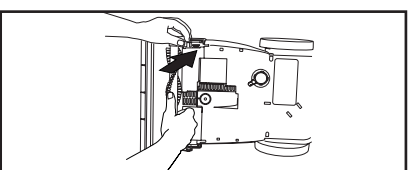
With the unit still on its side, loop one end of the replacement pump belt around the red pump pulley and then the other end around the silver motor shaft. Do not twist the replacement pump belt.

**11** 

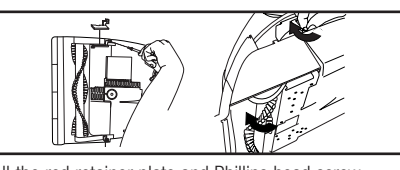
Re-install the toothed brush belt first onto the pump pulley and then onto the toothed end of the brush.

**12** 

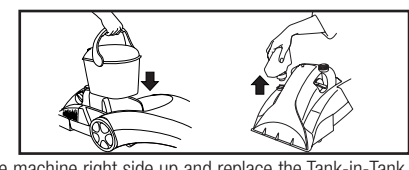
Re-install the brush into the base of the unit.

**13** 

Place the black brush arm onto the brush and slide arm into base of unit. The black brush arm and brush should slide easily into original position.

**14** 

Re-install the red retainer plate and Phillips head screw. **Note: Before reinstalling retainer arms, gently spin the brush. If installed correctly, the brush should spin smoothly.**

**15** 

Turn the machine right side up and replace the Tank-in-Tank, Smart Mix tank and belt access door.

**Assembly is now complete.**

If you have any questions, or are having trouble installing your replacement pump belt, please call BISSELL Consumer Services at 1-800-237-7691